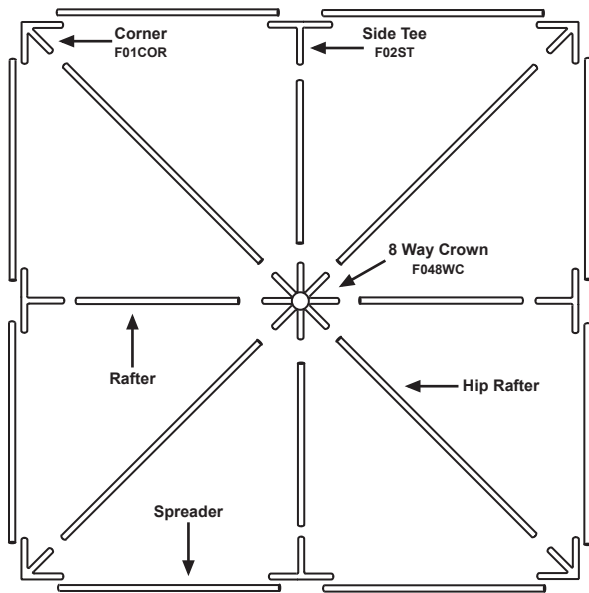
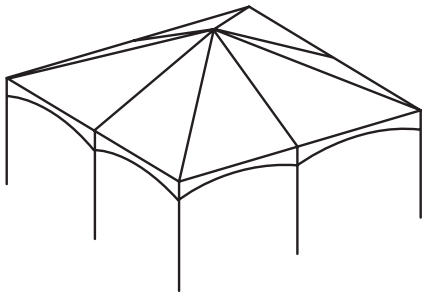


# 20' x 20' Master Series Frame Tent Directions



Master Series Tent Poles			
Description	Size	Color	Qty.
Hip Rafter	14'4"	Red	4
Rafter	10'6"	Green	4
Spreader	9'4"	White	8
Legs	6'8"(7'8")	Brown (Black)	8

Master Series Fittings	
Description	Qty.
Corner	4
Side Tee	4
8 Way Crown	1
Master Series Style Base Plates	8
Pin & Bail (R Pin)	56



**1.** The layout begins with the frame parts being laid out on the ground in the approximate location that they will be when the frame is assembled. The perimeter parts are laid out to form the perimeter, and the roof support parts are placed in the interior in their general locations. Laying out the parts in this way facilitates the assembly. (See Diagram)

**2.** Begin with the 8 way crown. Lay the crown on a flat surface to determine the correct placement, when the crown is on a flat surface the angles that are not touching the ground (every other one) will correlate with the 4 corners (we will call these angles 'A'). Attach the hip rafters (14'4" red) to the 8 way crown at angle 'A' by sliding the pole over the fitting and lining up the holes in the pole with those in the fitting. Place a pin in the first hole to secure the pole in place. Make sure the pin is positioned so it will not touch the tent top fabric. Repeat at all four corners.

**3.** Attach the rafters (10'6" green) to the remaining angles of the 8 way crown using the same technique as in step 2.

**4.** Attach the corner fittings to the hip rafters by sliding the pole over the fitting. Line up the hole of the pole with those of the fitting and place a pin.

**5.** Attach the side tee fittings to the rafters by sliding the pole over the fitting. Line up the hole of the pole with those of the fitting and place a pin.

**6.** Now, the perimeter is ready for assembly. Connect the side tee to the corners using the spreaders (9'4" white). Slide the poles over the fittings, line up the holes, and pin the pole and fitting together. When all of the spreaders have been secured in place, the frame will be complete.

**7.** Place the tent top over the frame, by spreading the tent out on one end and draping the tent top over the assembled frame. Position tent top so it is equidistant from frame on all 4 sides.

**8.** Attach a loop end strap to all four corners (and side tees if applicable). Wrap the strap around the fitting, pull the flat end through the loop and tighten around the fitting. These straps will be used to secure the tent with the ratchet buckles and straps attached to the tent stakes around the perimeter of the tent.

**9.** Attach the Master Series style base plates to the legs by sliding the leg (6'8" brown / 7'8" black) over the longer tube on the base plate and securing it with a pin and bail.



## 20' x 20' Master Series Frame Tent Directions

**10.** Start at one corner and manually lift the frame so that the top of the leg (6'8" brown / 7'8" black) can slide into the top corner fitting positioning the leg so that the smaller tube on the base plate is facing out. This will allow the "D ring" on the ratchet assembly to easily fit onto the base plate hook feature molded on the small tube. Attach the "D ring" to the hook assemblies on each base plate and feed the end of top strap attached to the tent top through the ratchet buckle and secure loosely. Cinch the ratchet straps together in a uniform manner until the tent top is taut over the frame.

**11.** The tent should be anchored down using traditional methods, incorporating the loop end straps attached to the corner/side fittings and a ratchet buckle strap attached to stakes positioned outside of the tent footprint. A double head tent stake should also be anchored through the smaller tube on the base plate for additional stability.

**12.** The tent top should now be complete! If sidewalls are desired, unroll the sidewalls between the stakes and the side poles around the perimeter of the tent. Starting at a side pole, clip the sidewall snap hooks to the rope line that is attached to the tent top.

### Why two sets of holes in frame fittings?

Two holes are located in each protrusion of almost every frame tent fitting. The first hole (furthest from the center of the fitting) is for the pin that holds the pole in place. The second pin (located closest to the center of the fitting) is an alignment hole. When a pin is placed in this alignment hole, it prevents the frame pole from moving to far.

1. Insert the pin in the hole closest to the center of the fitting (alignment hole).
2. Slide the pole on the protrusion until it meets the pin.
3. Rotate the pole until the holes on the pole and fitting is aligned properly.
4. Insert the pin through the pole and fitting.
5. Remove the first pin (the alignment pin).



If you have any questions, please contact Celina Tents support department at:

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